

**Fact Sheet**

**When:** October 2-6th

**What:** National Health IT (NHIT) Week is a nationwide awareness week focused on the value of health IT. Each year, [NHIT Week Partners](http://www.healthitweek.org/partners) educate industry and policy stakeholders on the value of health IT for the US healthcare system.

**Who:** National Health IT Week was founded by HIMSS and the Institute for e-Health Policy in 2006.  The Administration, Congress, corporations, providers, and non-profit organizations around the country are all recognizing the value of shining the spotlight on health IT for one week every year.    For a list of co-sponsors, click [here](http://www.healthitweek.org/partners-list/co-sponsors).

**Where:** Nationwide. For a list of events, click [here](http://www.healthitweek.org/events).

**Why:** It is an independent week made up of partner-driven events offering healthcare stakeholders an opportunity to unite under one banner, one message: the benefits health information technology can bring to U.S. healthcare.

**Points of Engagement:** National Health IT Week 2017 will demonstrate the value of health IT in:

* Supporting Healthcare Transformation
* Expanding Access to High Quality Care
* Increasing Economic Opportunity
* Making Communities Healthier